- Made In USA
- 1/2" Universal Shank
- Milled Teeth
- Matrix II Cutting Edge
- Tooth Hardness Rc 65-67
- 8% Cobalt
- Vacuum Heat Treatment
- Long Life
- Shock Resistant Teeth
- High Edge Hardness
- High Heat Resistance
- High Wear Resistance
- Greater Rigidity
- Resists Tooth Strippage
- Accepts Higher Feed Pressure

Made In

All Purpose Reciprocating Blades - Bi-Metal

	Part #	Blade Length	Teeth Per Inch	Description	Width / Length	Pack QTY.	List	Bulk (50 Pcs.) Part #	List
	RB636W	6"	6T	Wood & Nail Slope	3/4" x 6" x .050	5	$3.47	BU-RB636W	$3.06
	RB656WS	6"	6T	Wood & Nail Scroll	3/4" x 6" x .050	5	$3.50	BU-RB656WS	$3.19
	RB956W	9"	6T	Wood & Nail	3/4" x 9" x .050	5	$4.86	BU-RB956W	$4.58
	RB125W	12"	6T	Wood & Nail	3/4" x 12" x .050	5	$6.25	BU-RB125W	$5.97
	RB414M	4"	14T	Metal	3/4" x 4" x .035	5	$2.00	BU-RB414M	$1.94
	RB418M	4"	18T	Metal	3/4" x 4" x .035	5	$2.00	BU-RB418M	$1.94
	RB424M	4"	24T	Metal	3/4" x 4" x .035	5	$2.00	BU-RB424M	$1.94
	RB610HDM	6"	10T	Metal	3/4" x 6" x .035	5	$2.44	BU-RB610HDM	$2.36
	RB614HDM	6"	14T	Metal	3/4" x 6" x .035	5	$2.44	BU-RB614HDM	$2.36
	RB618HDM	6"	18T	Metal	3/4" x 6" x .035	5	$2.44	BU-RB618HDM	$2.36
	RB624HDM	6"	24T	Metal	3/4" x 6" x .035	5	$2.44	BU-RB624HDM	$2.36
	RB810HDM	8"	10T	Metal 10/14 V.P.	3/4" x 8" x .035	5	$3.89	BU-RB810HDM	$3.75
	RB814HDM	8"	14T	Metal	3/4" x 8" x .035	5	$3.89	BU-RB814HDM	$3.75
	RB818HDM	8"	18T	Metal	3/4" x 8" x .035	5	$3.89	BU-RB818HDM	$3.75
	RB1010HDM	10"	10T	Metal	3/4" x 10" x .035	5	$5.50	BU-RB1010HDM	$5.28
	RB1018HDM	10"	18T	Metal	3/4" x 10" x .035	5	$5.50	BU-RB1018HDM	$5.28
	RB1218HDM	12"	18T	Metal	3/4" x 12" x .035	5	$6.25	BU-RB1218HDM	$5.97
	RB636DW	6"	6T	Drywall V Head	3/4" x 6" x .050	5	$3.48	BU-RB636DW	$3.33
	R8CCRF	8"	Carbide Grit	Cast Iron-Ceramic Tile	3/4" x 8" x .050	1	$11.00	BU-R8CCRF	$9.72

VIGOR™

- Made In USA
- 1/2" Universal Shank
- 45% Thicker Than All Purpose Blades
- Wider Than All Purpose Blades
- Stay Rigid
- No Vibration
- More Cuts Per Blade

Made In

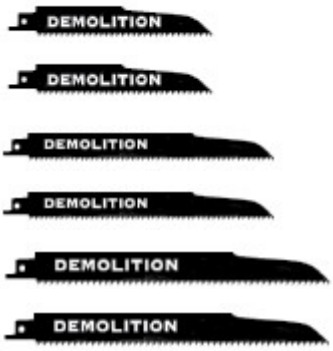
VIGOR Heavy Duty Reciprocating Blades - Bi-Metal

Part #	Blade Length	Teeth Per Inch	Description	Width / Length	Pack QTY.	List	Bulk (50 Pcs.) Part #	List
VIHD61014	6"	10/14 V.P.	HEAVY DUTY	3/4" X 6" X .050	5	$3.52	BU-VIHD61014	$3.46
VIHD81014	8"	10/14 V.P.	HEAVY DUTY	3/4" X 8" X .050	5	$4.76	BU-VIHD81014	$4.70
VIHD12014	12"	10/14 V.P.	HEAVY DUTY	3/4" X 12" X .050	5	$6.09	BU-VIHD12014	$6.03

V.P. = Variable Pitch (Teeth)

VIGOR Demolition Reciprocating Blades - Bi-Metal

Part #	Blade Length	Teeth Per Inch	Description	Width / Length	Pack QTY.	List	Bulk (25 Pcs.) Part #	List
VIDM60006	6"	6T	DEMOLITION	7/8" X 6" X .062	3	$6.57	BU-VIDM60006	$6.50
VIDM60010	6"	10T	DEMOLITION	7/8" X 6" X .062	3	$6.57	BU-VIDM60010	$6.50
VIDM90006	9"	6T	DEMOLITION	7/8" X 9" X .062	3	$8.32	BU-VIDM90006	$8.26
VIDM90010	9"	10T	DEMOLITION	7/8" X 9" X .062	3	$8.32	BU-VIDM90010	$8.26
VIDM12006	12"	6T	DEMOLITION	7/8" X 12" X .062	3	$11.01	BU-VIDM12006	$10.95
VIDM12010	12"	10T	DEMOLITION	7/8" X 12" X .062	3	$11.01	BU-VIDM12010	$10.95



Tooth Style:

Standard beveled configuration

10/14 Variable Pitch beveled configuration

Retail Packs

All Purpose Reciprocating Blades - Bi-Metal

Part #	Blade Length	Teeth Per Inch	Pack Description	Width / Length	QTY.	List
W636	**6”**	**6T**	WOOD & NAIL SLOPE	3/4” x 6” x .050	5	$17.96
W956	**9”**	**6T**	WOOD & NAIL	3/4” x 9” x .050	5	$25.15
W125	**12”**	**6T**	WOOD & NAIL	3/4” x 12” x .050	5	$32.34
M614	**6”**	**14T**	METAL	3/4” x 6” x .035	5	$13.47
M618	**6”**	**18T**	METAL	3/4” x 6” x .035	5	$13.47
M624	**6”**	**24T**	METAL	3/4” x 6” x .035	5	$13.47
M810	**8”**	**10T**	METAL	3/4” x 8” x .035	5	$20.13
M814	**8”**	**14T**	METAL	3/4” x 8” x .035	5	$20.13
M818	**8”**	**18T**	METAL	3/4” x 8” x .035	5	$20.13
M1218	**12”**	**18T**	METAL	3/4” x 12” x .035	5	$32.34

VIGOR Heavy Duty and Demolition - Bi-Metal

Part #	Blade Length	Teeth Per Inch	Pack Description	Width / Length	QTY.	List
HD610	**6”**	**10/14T**	HEAVY DUTY	3/4” x 6” x .050	5	$18.22
HD810	**8”**	**10/14T**	HEAVY DUTY	3/4” x 8” x .050	5	$24.64
HD120	**12”**	**10/14T**	HEAVY DUTY	3/4” x 12” x .050	5	$31.54
DM606	**6”**	**6T**	DEMOLITION	7/8” x 6” x .062	3	$20.39
DM610	**6”**	**10T**	DEMOLITION	7/8” x 6” x .062	3	$20.39
DM906	**9”**	**6T**	DEMOLITION	7/8” x 9” x .062	3	$25.84
DM910	**9”**	**10T**	DEMOLITION	7/8” x 9” x .062	3	$25.84
DM1206	**12”**	**6T**	DEMOLITION	7/8” x 12” x .062	3	$34.19
DM1210	**12”**	**10T**	DEMOLITION	7/8” x 12” x .062	3	$34.19

- Made In USA
- Same Bi-Metal Blades p. 66-67
- Slim-Line Retail Packs
- Price Per Pack

Made In

Rack P. 72

Bulk Retail Packs

All Purpose Reciprocating Blades - Bi-Metal

Part #	Blade Length	Teeth Per Inch	Pack Description	Width / Length	QTY.	List
W636-B	6”	6T	WOOD & NAIL SLOPE	3/4” x 6” x .050	50	$158.13
W956-B	9”	6T	WOOD & NAIL	3/4” x 9” x .050	50	$237.19
W125-B	12”	6T	WOOD & NAIL	3/4” x 12” x .050	50	$309.06
M614-B	6”	14T	METAL	3/4” x 6” x .035	50	$123.43
M618-B	6”	18T	METAL	3/4” x 6” x .035	50	$123.43
M624-B	6”	24T	METAL	3/4” x 6” x .035	50	$123.43
M810-B	8”	10T	METAL	3/4” x 8” x .035	50	$194.06
M814-B	8”	14T	METAL	3/4” x 8” x .035	50	$194.06
M818-B	8”	18T	METAL	3/4” x 8” x .035	50	$194.06
M1218-B	12”	18T	METAL	3/4” x 12” x .035	50	$309.06

VIGOR Heavy Duty and Demolition - Bi-Metal

Part #	Blade Length	Teeth Per Inch	Pack Description	Width / Length	QTY.	List
HD610-B	6”	10/14T	HEAVY DUTY	3/4” x 6” x .050	50	$178.84
HD810-B	8”	10/14T	HEAVY DUTY	3/4” x 8” x .050	50	$243.04
HD120-B	12”	10/14T	HEAVY DUTY	3/4” x 12” x .050	50	$312.03
DM606-B	6”	6T	DEMOLITION	7/8” x 6” x .062	25	$168.21
DM610-B	6”	10T	DEMOLITION	7/8” x 6” x .062	25	$168.21
DM906-B	9”	6T	DEMOLITION	7/8” x 9” x .062	25	$213.65
DM910-B	9”	10T	DEMOLITION	7/8” x 9” x .062	25	$213.65
DM1206-B	12”	6T	DEMOLITION	7/8” x 12” x .062	25	$283.27
DM1210-B	12”	10T	DEMOLITION	7/8” x 12” x .062	25	$283.27

- Made In USA
- Same Bi-Metal Blades p. 66-67
- Slim-Line Retail Packs
- Price Per Pack

Made In

Made In

- Made In U.S.A.
- Industrial Quality
- Milled Teeth

BOSCH Shank Metal Cutting Blades - Bi-Metal

	Part #	Blade Length	Teeth Per Inch	Description	Width / Length	Application	Pack QTY.	List	Bulk (50 Pcs.) Part #	List
	BJB30014M	3"	14T	BOSCH SHANK JIG SAW	3" x 3/8" x 0.35	THICK METAL	5	$2.55	BJB30014MB	$2.44
	BJB30018M	3"	18T	BOSCH SHANK JIG SAW	3" x 3/8" x 0.35	METAL TUBING	5	$2.55	BJB30018MB	$2.44
	BJB30024M	3"	24T	BOSCH SHANK JIG SAW	3" x 3/8" x 0.35	THIN METAL TUBING	5	$2.55	BJB30024MB	$2.44
	BJB52521M	5-1/4"	21T	BOSCH SHANK JIG SAW	5-1/4" x 5/16" x .042	SOFT STEEL ALUMINUM	5	$5.10	BJB52521MB	$4.59

BOSCH Shank Wood / Plastic Cutting Blades - Bi-Metal

	Part #	Blade Length	Teeth Per Inch	Description	Width / Length	Application	Pack QTY.	List	Bulk (50 Pcs.) Part #	List
	BJB40006W	4"	6T	BOSCH SHANK JIG SAW	4" x 5/16" x .040	WOOD FIBER BOARD	5	$3.10	BJB40006WB	$3.00
	BJB40008W	4"	8T	BOSCH SHANK JIG SAW	4" x 5/16" x .035	GENERAL WOOD / PLASTIC	5	$3.10	BJB40008WB	$3.00
	BJB40010W	4"	10T	BOSCH SHANK JIG SAW	4" x 5/16" x .035	ALL WOOD / PLASTIC	5	$3.10	BJB40010WB	$3.00
	BJB52512W	5-1/4"	12T	BOSCH SHANK JIG SAW	5-1/4" x 5/16" x .042	WOOD / PLASTIC METAL	5	$5.15	BJB52512WB	$5.08

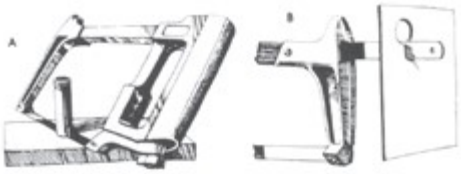
UNIVERSAL Shank Metal Cutting Blades - Bi-Metal

	Part #	Blade Length	Teeth Per Inch	Description	Width / Length	Application	Pack QTY.	List	Bulk (50 Pcs.) Part #	List
	UJB23418M	2-3/4"	18T	UNIVERSAL SHANK JIG SAW BLADE	2-3/4" x 3/16" x .035	SCROLL METAL	5	$2.15	UJB23418MB	$2.10
	UJB30018M	3"	18T	UNIVERSAL SHANK JIG SAW BLADE	3" x 3/8" x .035	METAL 18 GAUGE & UNDER	5	$2.15	UJB30018MB	$2.10
	UJB30024M	3"	24T	UNIVERSAL SHANK JIG SAW BLADE	3" x 3/8" x .035	METAL 18 GAUGE & UNDER	5	$2.15	UJB30024MB	$2.10
	UJB40014M	4"	14T	UNIVERSAL SHANK JIG SAW BLADE	4" x 3/8" x .035	WOOD, RUBBER METAL UP TO 1/8"	5	$2.40	UJB40014MB	$2.30

UNIVERSAL Shank Wood Cutting Blades - Bi-Metal

	Part #	Blade Length	Teeth Per Inch	Description	Width / Length	Application	Pack QTY.	List	Bulk (50 Pcs.) Part #	List
	UJB40006W	4"	6T	UNIVERSAL SHANK JIG SAW BLADE	4" x 3/8" x .035	HARD WOOD BOARD	5	$2.36	UJB40006WB	$2.30
	UJB40010W	4"	10T	UNIVERSAL SHANK JIG SAW BLADE	4" x 3/8" x .035	HARD WOOD BOARD	5	$2.36	UJB40010WB	$2.30

This High Tension Hack Saw Frame features a **NEW *Cushin' Grip*** handle and end pieces made of die cast aluminum. It is light weight yet extremely rigid and high tensioned; which provides cleaner, surer cuts. The blade can be set at a 55° angle for special flush cutting jobs (see figure **A**). The blade can also be inserted into the front end of the hack saw frame, and used as a versatile compass saw (see figure **B**). This frame fits most standard tool boxes.



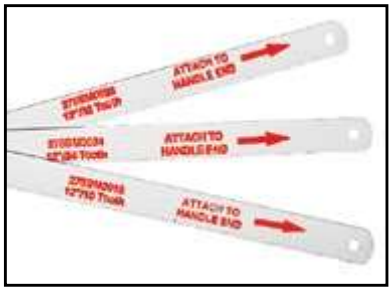
- RED Cast Aluminum
- Light Weight
- Extremely Rigid
- Versatile
- 25,000 lbs Per Square Inch
- Includes 1 12" x 24T Bi-Metal Blade

High Tension Hack Saw Frame

Part #	Description	List
278HX0002	High Tension Hack Saw Frame	$24.97

Hack Saw Blades - Bi-Metal

Part #	OAL	Teeth Per Inch	Wide	Thick	QTY.	List
278BM0018	**12"**	**18T**	1/2"	.025	10	$1.99
278BM0024	**12"**	**24T**	1/2"	.025	10	$1.99
278BM0032	**12"**	**32T**	1/2"	.025	10	$1.99



Made In

- Made In USA
- Bi-Metal
- Premium Quality
- White Finish

Band Saw Blades - Bi-Metal

Part #	OAL	Teeth Per Inch	Wide	Thick	QTY.	List
279SB0010	**44-7/8"**	**10T**	1/2"	.020	3	$10.92
279SB0014	**44-7/8"**	**14T**	1/2"	.020	3	$10.92
279SB0018	**44-7/8"**	**18T**	1/2"	.020	3	$10.92
279SB0024	**44-7/8"**	**24T**	1/2"	.020	3	$10.92
279VP1014	**44-7/8"**	**10/14**	1/2"	.020	3	$10.92
279VP1418	**44-7/8"**	**14/18**	1/2"	.020	3	$10.92

Made In

- Made In USA
- Bi-Metal
- Premium Quality
- Standard or Variable Pitch
- Use In All Hand Held Band Saws

NEW PRODUCT

Made In

- Heavy Duty
- Red Oxide Finish

Reciprocating Blade Rack

Part #	Rack	List
RACK10	Recip Rack	$50.00

RACK10

3”Out X 8”H X 12”W

1/8” Metal Wire

Display Retail Packs, Pouches, and Single Blades.